

Model	Unit	SJNF 11B-6S	SJNF 14B-6S	SJNF 19B-6S	SJNF 24B-6S	SJNF 33B-6S	SJNF 41B-6S	SJNF 46B-6S
Forging station	No.	6	6	6	6	6	6	6
Forging power	kgs	60,000	90,000	135,000	230,000	370,000	460,000	660,000
Max cut-off dia.	mm	12	15	20	25	34	42	46
Max cut-off length	mm	8	12	14	18	24	52	60
K.O. Stroke	mm	13	15	20	25	30	35	60
RAM stroke	mm	60	70	90	120	140	180	240
Cut-off-die size	mm	Φ40 ×60L	Φ50 ×80L	Φ70 ×75L	Φ85 ×90L	Φ95 ×100L	Φ110 ×155L	Φ210 ×210L
Punch die size	mm	Φ49 ×13L	Φ60 ×18.7L	Φ79 ×20.6L	Φ100 ×22L	Φ140 ×33.6L	Φ165 ×40L	Φ180 ×60L
Main die size	mm	Φ50 ×13L	Φ60 ×20L	Φ79 ×21L	Φ100 ×22L	Φ140 ×34L	Φ165 ×40L	Φ210 ×210L
Die pitch	mm	50	60	80	100	140	165	210
Main motor	kw	11	15	30	55	110	150	220
Speed range	pcs /min	200-300	160-260	90-180	70-140	60-120	60-100	40-60
Machine weight (Approx.)	kgs	4,500	8,500	14,000	26,000	46,000	70,000	130,000
Machine dimension	cm	238×174	308×222	352×222	446×275	490×322	705×352	900×420